

Dossier CMP Arles : 783

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Client / Customer : AIR LIQUIDE AGS GmbH

Engineered System N° :

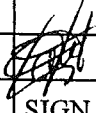
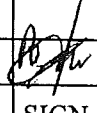
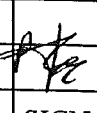
1 RESERVOIR DE STOCKAGE LOX 1800MT

1 X 1800MT LOX STORAGE TANK

ITEM D 62001

PLATEFORME SUR VIROLE

PLATFORM ON SHELL

1		10/01/05	NANTIER		10/01/05	HULIN		10/01/05	LEBOUCQ		
EDITION EDITION N°	REFERENCE CLIENT REF.	DATE	NOM NAME	SIGN.	DATE	NOM NAME	SIGN.	DATE	NOM NAME	SIGN.	ETAT D'AVANC. STATUS
			REDACTEUR DRAWN UP BY		VERIFICATEUR CHECKED BY			APPROBATEUR APPROVED BY			

Projet : **ASU No.9 KOSICE**
ProjectClassement CMP Arles :
CMP Arles document N°**783-21**

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revision number

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et Préfabrication d'Arles

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☎: 04.90.93.33.30 - Télécopie: 04.90.93.33.31

Mail: contact@cmaparles.com

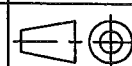
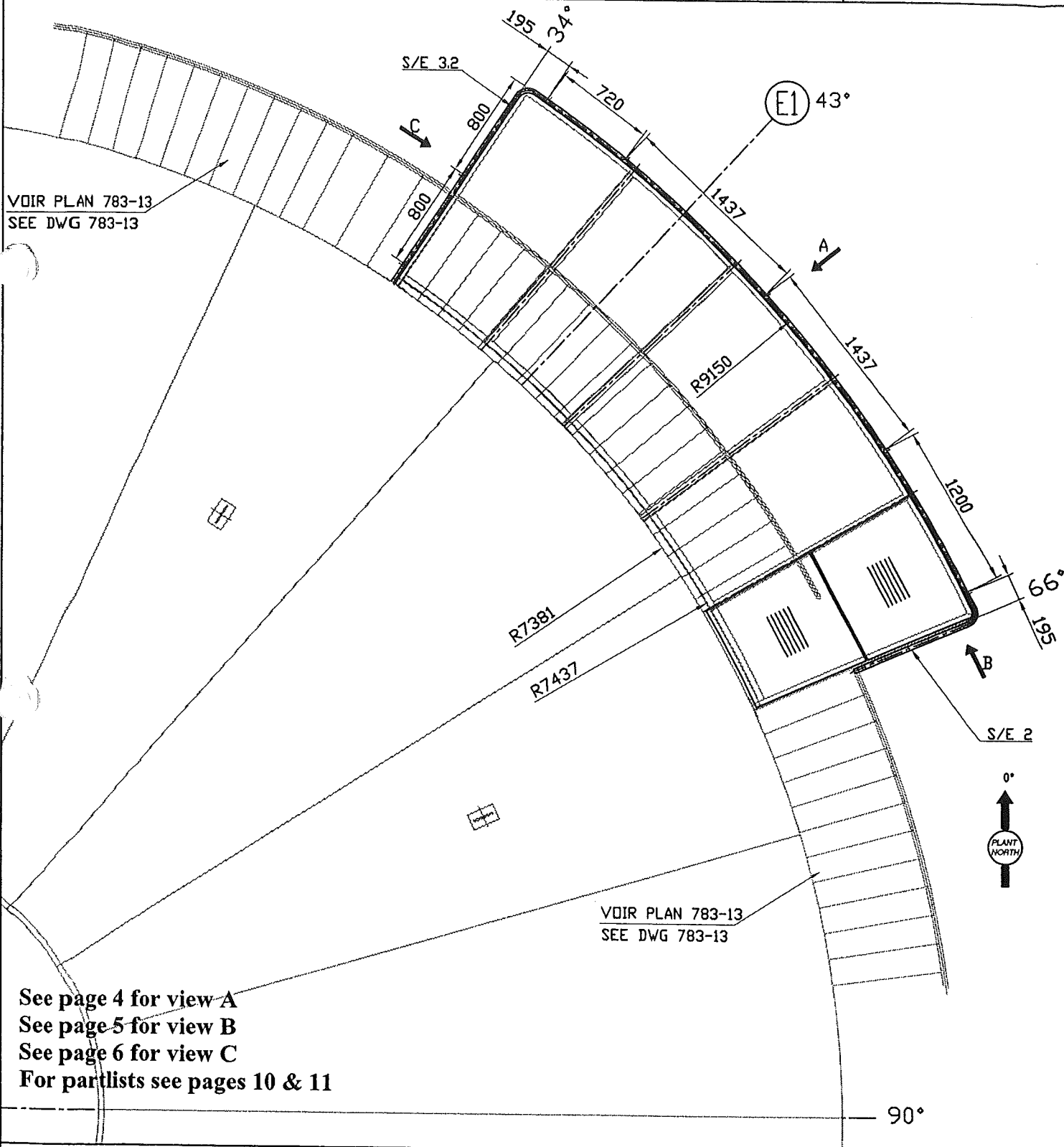
DEPARTEMENT CRYOGENIE SOISSONS

13, Avenue de Coucy

02200 SOISSONS

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Mail: cryo.soissons@cmaparles.com

Dossier CMP Arles : 783**Client / Customer : AIR LIQUIDE AGS GmbH***Engineered System N° :***Page/Sheet 3/11****Rev 0****Plan N° : 783-21****PLATFORM ON SHELL****ORIENTATION****Echelle/Scale****1/40**

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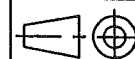
Client / Customer : AIR LIQUIDE AGS GmbH

Engineered System N° :

Rev 0

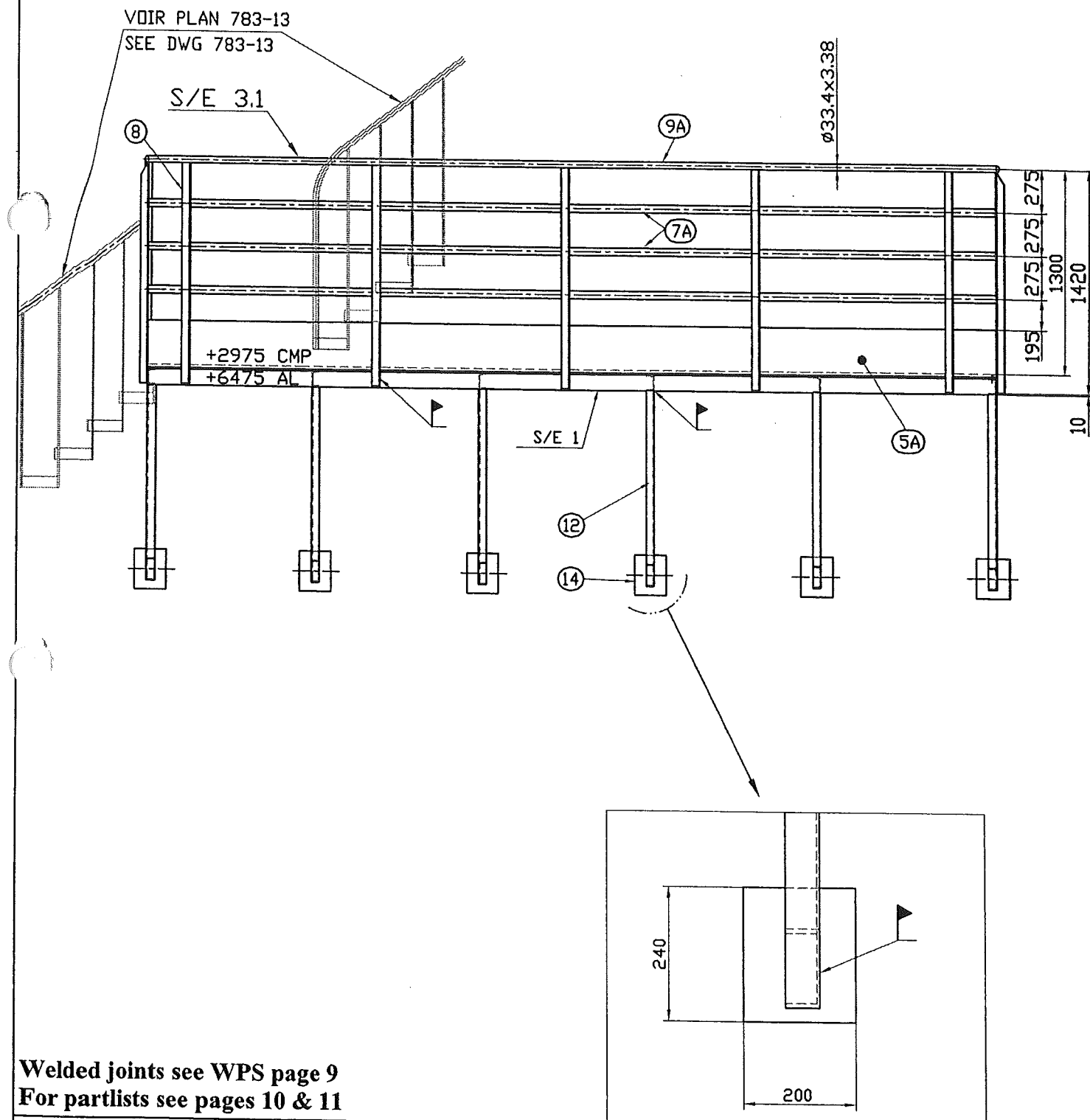
Plan N° : 783-21**PLATFORM**

A VIEW



Echelle/Scale

1/35



Welded joints see WPS page 9
For partlists see pages 10 & 11

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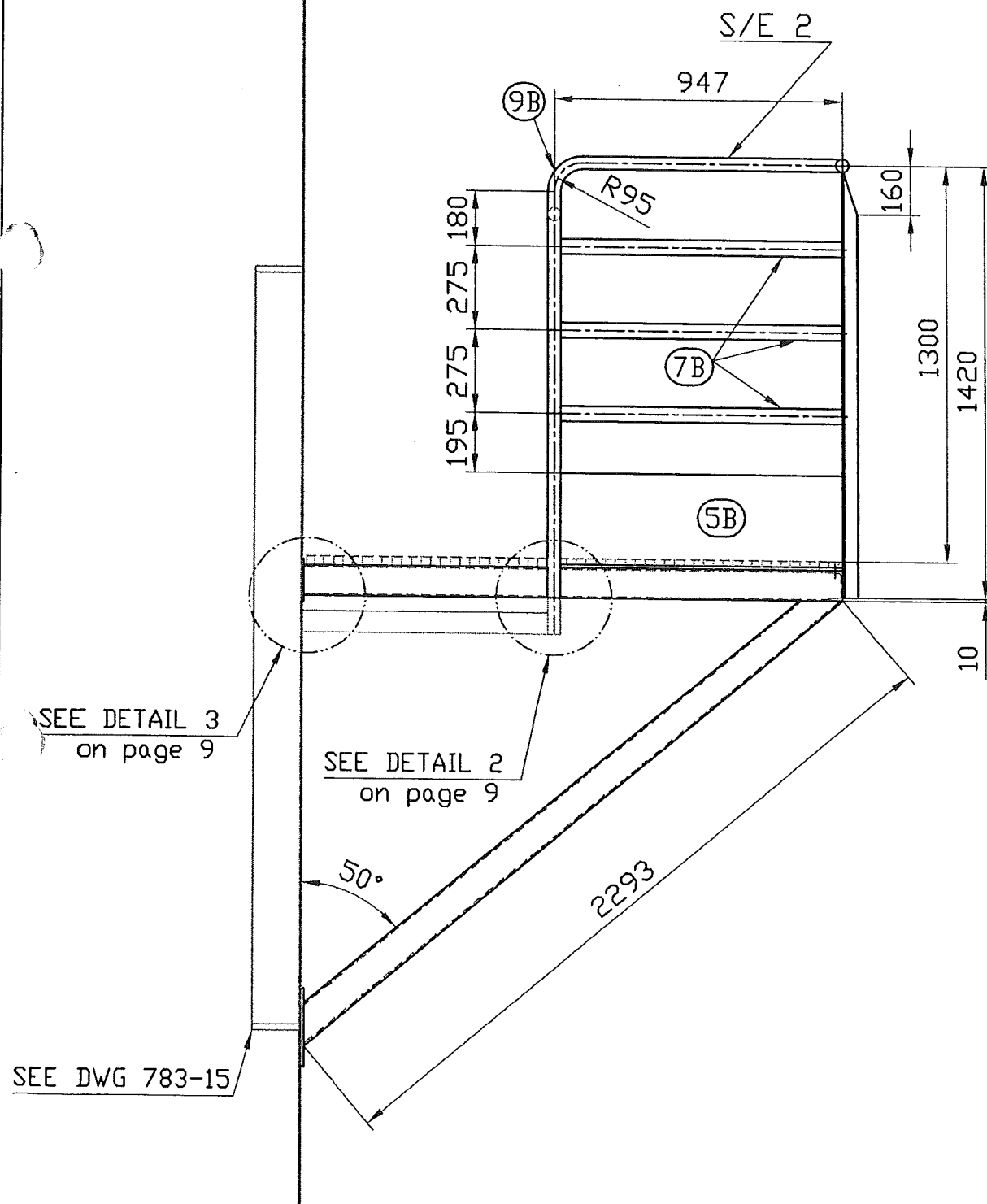
Plan N° : 783-21**PLATFORM**

B VIEW



Echelle/Scale

1/20

**For partlists see pages 10 & 11**

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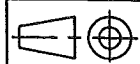
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Dossier CMP Arles : 783**Client / Customer : AIR LIQUIDE AGS GmbH***Engineered System N° :***Plan N° : 783-21****PLATFORM**
C VIEW

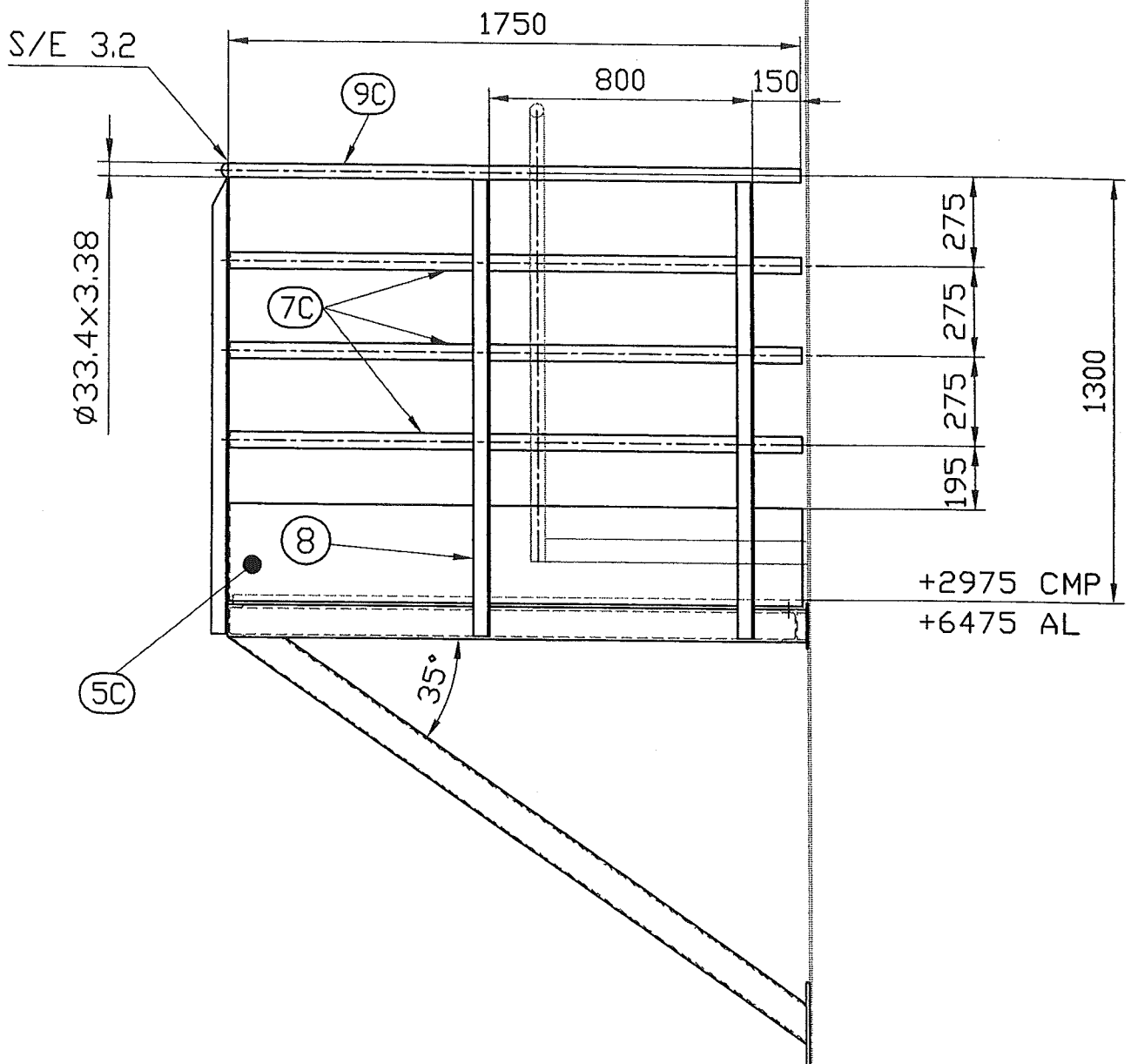
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Rev 0



Echelle/Scale

1/20

**Welded joints see WPS page 9**
For partlists see pages 10 & 11

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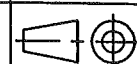
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Client / Customer : AIR LIQUIDE AGS GmbH

Engineered System N° :

Rev 0

Plan N° : 783-21

PLATFORM
GRATING MESH SUPPORT & GRATING MESH

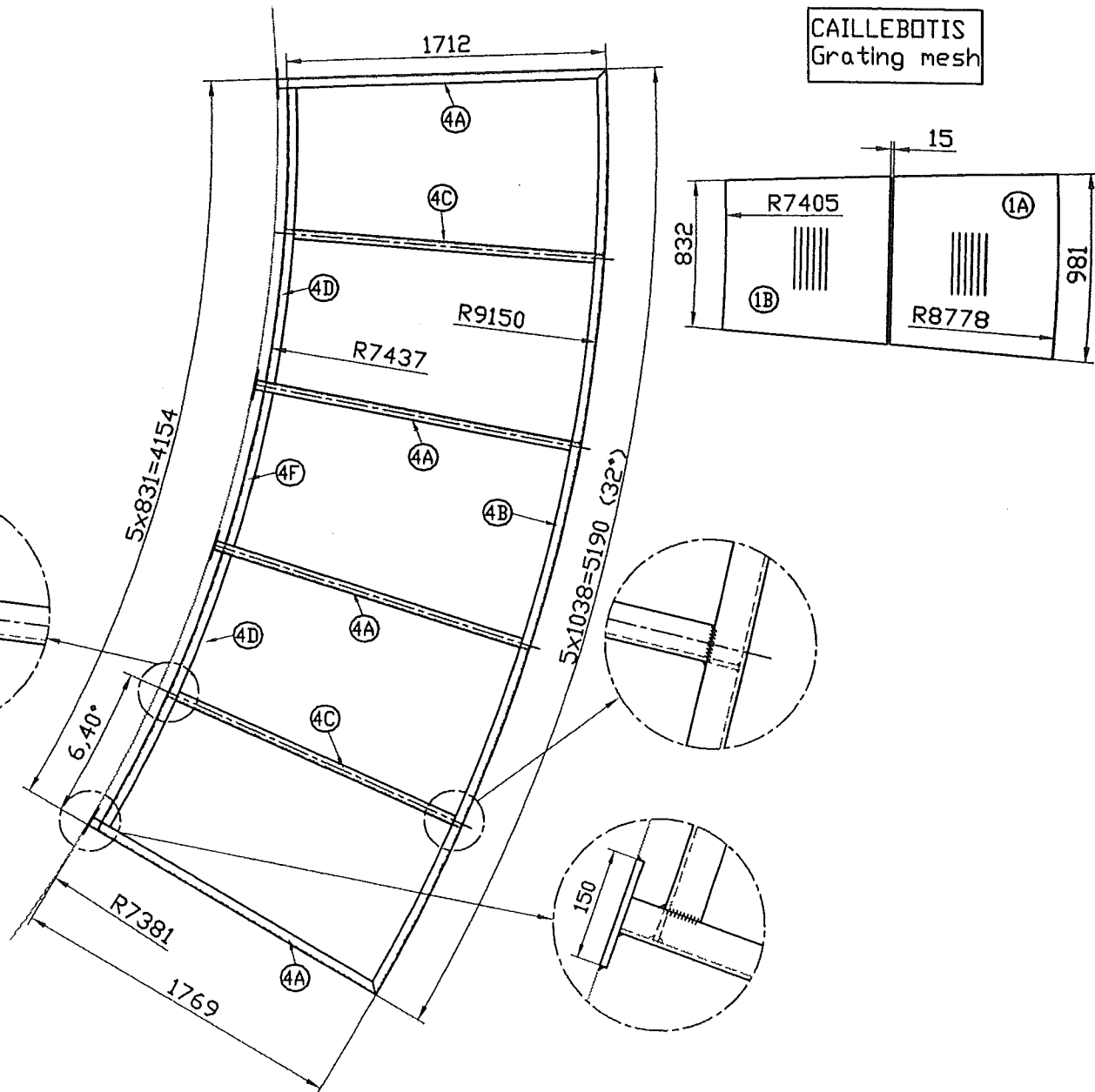
Echelle/Scale

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S/E 1

SUPPORT DE CAILLEBOTIS
grating mesh support

⑩

ITEMS 1A-1B
SUPPORT BAR 30x3
4 CLAMPS FOR EACH GRATING
GRATING MESH 34x38CAILLEBOTIS
Grating mesh

For partlists see pages 10 & 11

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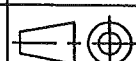
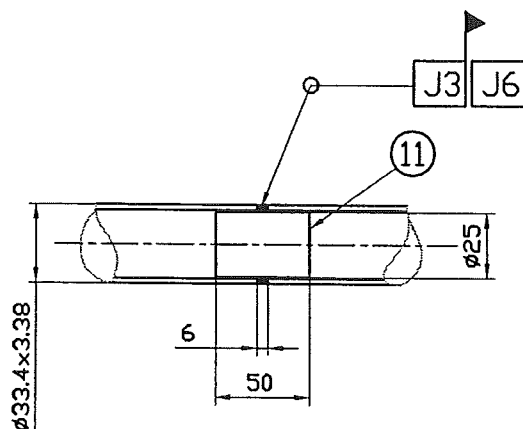
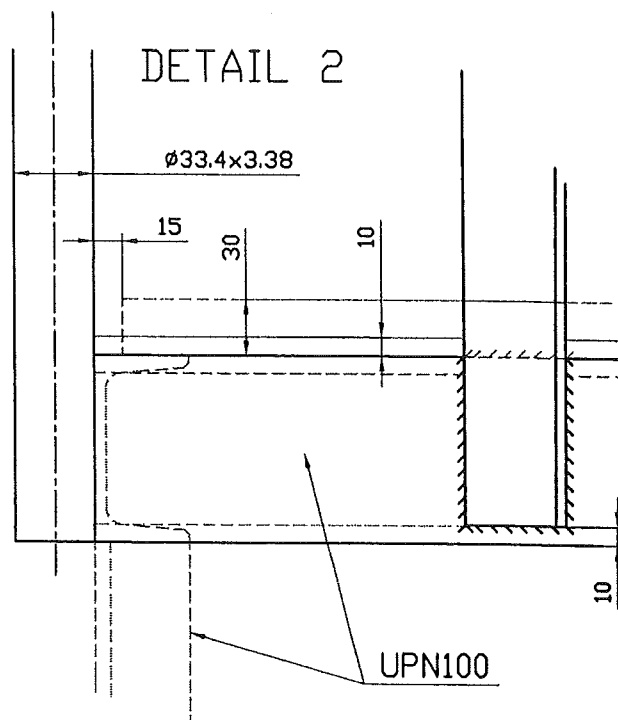
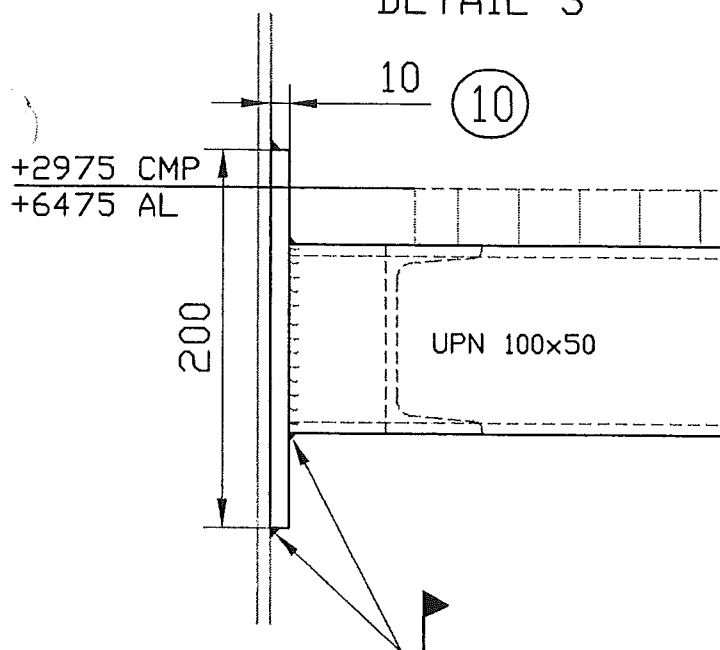
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Client / Customer : AIR LIQUIDE AGS GmbH

Engineered System N° :

Rev 0

Plan N° : 783-21**PLATFORM**
DETAILS 1 TO 3 Echelle/Scale
/**DETAIL 1**
If necessary**DETAIL 2****DETAIL 3****Welded joints see WPS page 9****For partlists see pages 10 & 11**

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Plan N° : 783-21

WPS TABLE & NOTES

Page/Sheet 9/11
Rev 0

 Echelle/Scale

- 1) TYPICAL FILLET WELD
2) FILLET WELDS ARE CONTINUOUS
ON ALL PARTS CARBON STEEL

3)  = SITE WELDING

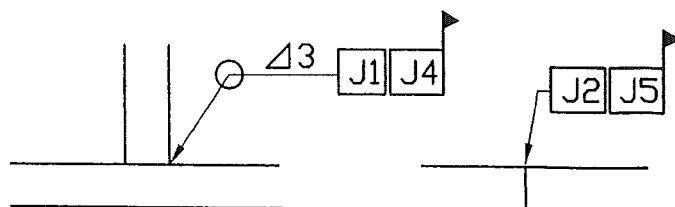
[illegible]

NOTE:

-ALL PARTS OF STAIRS AND PLATFORM:
PAINTED CARBON STEEL (rich zinc paint).
EXCEPTED GRATING AND STEPS:
HOT DIPPED GALVANISED CARBON STEEL.

-WELDING OF GALVANISED PARTS:
GRIND WELD AREA BEFORE WELDING
PAINT WELDS SHORT AFTER WELDING

TYPICAL WELDED JOINTS



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Plan N° : 783-21**NOMENCLATURE/LISTE DE COLISAGE**

PART LIST/PACKING LIST



Echelle/Scale

/

PIECES LIVREES NON ASSEMBLEES
ITEMS DELIVERED IN SEPARATES PARTS

1A	5	CAILLEBOTIS (grating) MAILLE (mesh) 33x66 BORDAGE ET BARRE PORTEUSE 30x3 (support bar 30x3)	EN10025 S235JRG2 *	/	130
1B	5	CAILLEBOTIS (grating) MAILLE (mesh) 33x66 BORDAGE ET BARRE PORTEUSE 30x3 (support bar 30x3)	EN10025 S235JRG2 *	/	115
10	4	SEMELLE (pad) 200x150x10	EN10025 S235JRG2 **	/	10
12	6	UPN 100x50 lg: 2400	EN10025 S235JRG2 **	/	160
14	6	SEMELLE (pad) 240x200x10	EN10025 S235JRG2 **	/	24
16	40	CLAMP	EN10025 S235JRG2 *	/	15
* Acier galvanisé à chaud (hot dip galvanised steel)					
** rich zinc paint coating					
					454
REP.	Qté	DESIGNATION	rev	NORME/NUANCE	CERTIF
ITEM	Qty	DESIGNATION	rev	NORM/MATERIAL	CERTIF
				POIDS NET L2	NET WEIGHT
				CERTIF	VISA EXP

SUPPLY BY OTHERS

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